

# RAYCHEM C-WRAP SIDE ENTRY REPAIR SLEEVE

SELF-ADHESIVE FOR FAST, EASY, RELIABLE REPAIR AND SEALING TO DAMAGED WIRE JACKETS



# RAYCHEM C-WRAP SIDE ENTRY REPAIR SLEEVE

Rugged, Reliable, and Easy Wire Jacket Sealing and Repair



### EASY INSTALLATION

- Easy to install: saves time, manpower, and cost
- Color-coded to ensure proper sizing for each application
- Low profile (small diameter and short length)
- Side entry for easy access to damaged wire

#### **MECHANICALLY ROBUST**

- 150°C rated
- Long-term performance provides a permanent repair
- Wrap-around design eliminates de-pinning of connector for repair

## Description

TE Connectivity's (TE) C-Wrap side repair sleeve is a side-entry sleeve designed to repair and seal a damaged wire jacket that is either chafed or has a radial crack or cut on the insulation. It consists of two pieces: the outer tubing and an adhesive inner layer.

#### MECHANICAL/ENVIRONMENTAL

- Environmental resistant
- Ideal for use on insulations rated at 135°C or higher
- Temperature range: -65°C to +150°C

#### MATERIALS

- Meltable Adhesive: Modified thermoplastic fluoroelastomer
- Insulation Sleeve: Radiation cross-linked modified fluoropolymer

#### **STANDARDS**

- SAE AS81824 (fluid and sealing requirements)
- TE Performance Specification: D-6201
- TE Application Specification: RPIP-1101
- TE Qualification Test Reports: ISTR-1134 and ISTR-1206

#### **APPLICATION TOOLING**

- General Purpose Heat Gun: Steinel HL1910E or HL2010E
- SolderSleeve Reflector: Steinel HL1802E-074616
- Mil Spec installation tools: D-150-C-11: M81969/8-08
  D-150-C-12: M81969/8-08
  D-150-C-13: M81969/8-10
  D-150-C-14: M81969/8-10

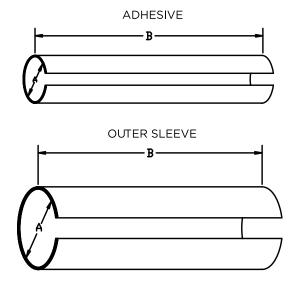
#### **APPLICATIONS**

- Used as a side-entry repair kit
- Repair of nicks, chafed and radial cracks on the wire in most Aerospace, Defense and Marine applications
- Prevents galvanic corrosion on center conductor
- RoHS compliant

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#### **ORDERING INFORMATION**



Part Description	Color Code	Product Dimension				Conductor	
		I.D. (A)		Cut Length (B)			Wire OD
		Adhesive ±.05 (.002)	Sleeve ±.05 (.002)	Adhesive ±.5 (.02)	Sleeve ±.5 (.02)	AWG	(Note*)
D-150-C-11	Green	1.11 (.044)	2.29 (.090)	21.59 (.85)	19.05 (.75)	26 - 24	0.80 - 1.10 (.031043)
D-150-C-12	Red	1.68 (.066)	2.74 (.108)	21.59 (.85)	19.05 (.75)	22 - 20	1.10 - 1.50 (.043029)
D-150-C-13	Blue	2.13 (.084)	3.43 (.135)	21.59 (.85)	19.05 (.75)	18 - 16	1.50 - 2.30 (.059090)
D-150-C-14	Yellow	3.34 (.133)	4.80 (.189)	21.59 (.85)	19.05 (.75)	14 - 12	2.30 - 2.80 (.090110)

#### MATERIALS

- **Meltable Adhesives:** Environment-resistant modified thermoplastic fluoroelastomer. Color coded.
- Insulation Sleeve: Heat-shrinkable, transparent, radiation cross-linked modified fluoropolymer. Color coded.

#### **APPLICATION**

• Parts are designed to provide an environment-resistant repair to damaged primary wire that has a radial crack up to 360°, nicks/scrapes not longer than 1/4" on insulations rated for 135°C minimum with no damage to the wire conductor. For insulation procedures, refer to RPIP 1101.



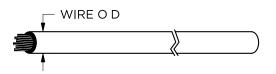
D-150-C-11 (Part No. CX2001-000) NSN 5970-01-611-8609



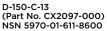
D-150-C-12 (Part No. CX2096-000) NSN 5970-01-611-8596

- Install using TE approved convection or infrared heating tools in accordance with TE. When installed with approved convection or infrared heating tools, assemblies will meet the performance requirements of TE D-6201 specification. Infrared tools are not recommended for use with black cable jackets.
- Temperature range: -65°C to +150°C.

**Note\*:** If the O.D. of the wire is out of the range that is specified in the Table, use the next size of C-Wrap up or down









D-150-C-14 (Part No. CX2098-000) NSN 5970-01-611-8586

## For More Information

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Consult TE for the latest dimensions and design specifications.

